


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit
N/A	N/A	60155201	KIT, SEAL, STANDARD	NOTED
12	1	91551001	ASSY, CLAMP, ID EXPANSION, Ø.79-.53, #2	
11	1	82100210	PLUNGER, CYL, CM, PP, 3900LB	
10	1	81551008	CAP, CLAMP, ID, EXPANSION, #1, 2	
9	1	39052075	SEAL, U-CUP, 1/2 X 3/4 X 1/8	
8	1	39052048	SEAL, T, (3/4 X 1/8 X 1)	X
7	1	39051072	O-RING, (-120)	X
6	2	39050042	O-RING, (-011)	X
5	1	39010019	SEAL, LL, (1/2 X 1/8 X 1/8 X 3/4)	X
4	2	30601144	PLUG, SOCH, SAE 4	
3	2	21500200	WASHER	
2	2	21500018	SCREW, CAP, SOCH, M3 X 5, ALY	
1	1	21411049	SCREW, PULL, TAPERED HEAD, 5/16-18 UNC, #2	

PARTS LIST	 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
	ASSEMBLIES AFFECTED 15-5210-01
PARTS LIST, ASSY, CLAMP, ID EXPANSION, 2950 LB, #2	SIZE A PL15109
REV B	SHEET 1 OF 1

B	5128	RELEASE	ALS	7/18/23
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: DLG	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 05-28-2020				